

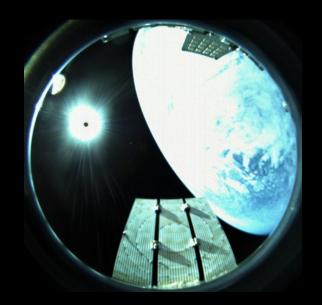
Deployment Mechanisms for High-Packing-Efficiency One-Meter Reflectarray Antenna (OMERA)

Jonathan F. Sauder, Manan Arya, Nacer Chahat, Ellen Thiel, Sean Dunphy, Mengjan Shi, Greg Agnes, Tom Cwik AIAA Scitech, 6th Spacecraft Structures



2018 was the year of:

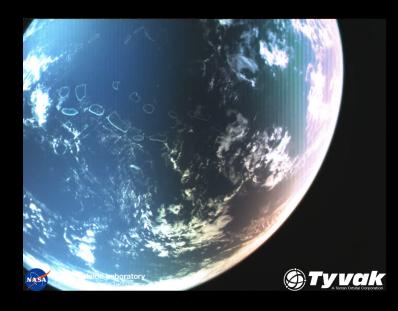
High Gain CubeSat Reflector Deployments



ISARA Dep. Jan 2018



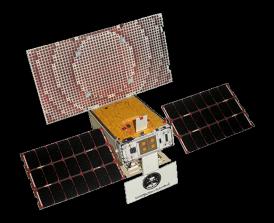
MarCO Dep. May 2018



RainCube Dep. July 2018

Deployable, High Gain Reflectors for CubeSats

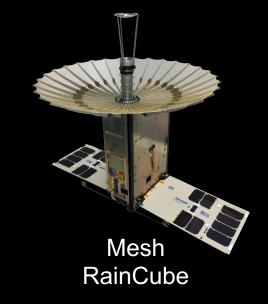
Key Categories: Mesh, Reflectarray, Inflatable and High Strain Composite

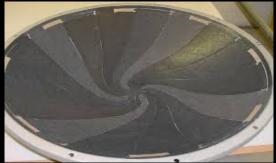


Reflectarray MarCO



Inflatable Antenna Babuscia, et. al.

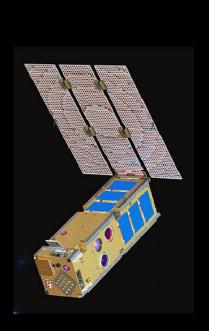


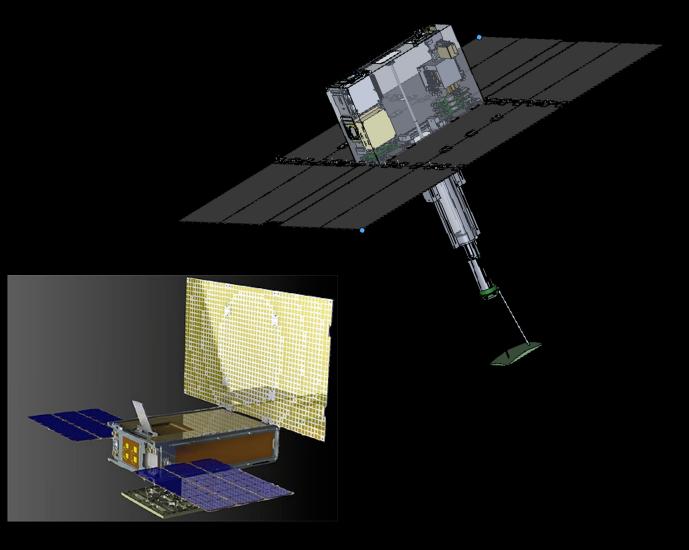


High Strain Composite Reynolds, Murphy, Banik

Reflectarrays

ISARA, MarCO, and what's next?





OMERA Requirements: 1x1 Meter in 6U

Ka-band (35.75 Ghz) Reflectarray Antenna

Feed Design:

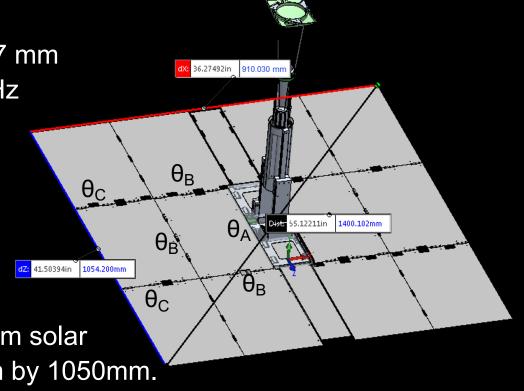
 Absolute deployment accuracy of 0.4 mm in X, Y, and Z, including thermal.

- Consumes less than 2U
- Deploys from 230 mm to 667 mm
- First mode greater than 0.1Hz

Panel Design:

- RMS error of 0.4 mm
- Translates to angles of:
 - $\theta_{A} = \pm 0.03$
 - $\theta_{\rm B} = \pm 0.04$
 - $\theta_{\rm C} = \pm 0.10$

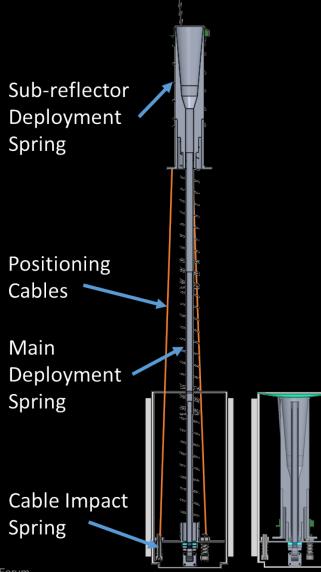
 Deploy from 358mm x 201mm solar panel "bonus space" to 910mm by 1050mm.



First Feed: Quick, Fast, and Simple

Decouple deployment and position





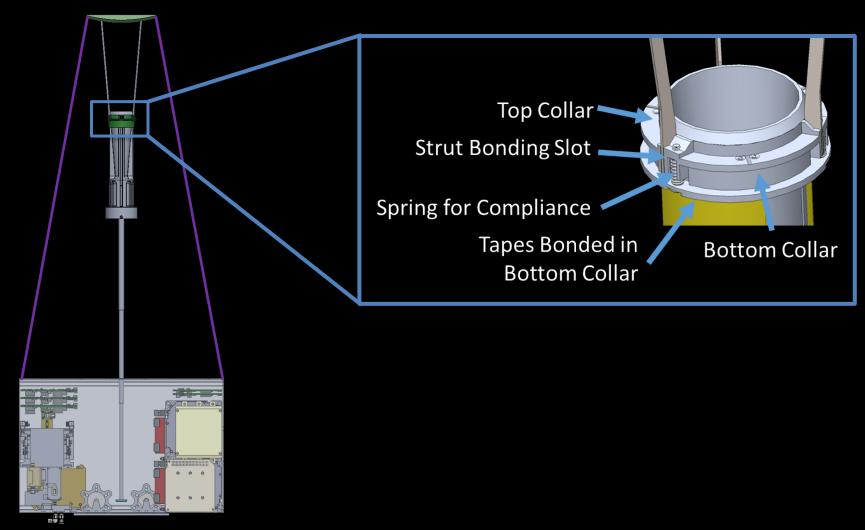
Early Prototype: Modified Spring Design to Check Tapes





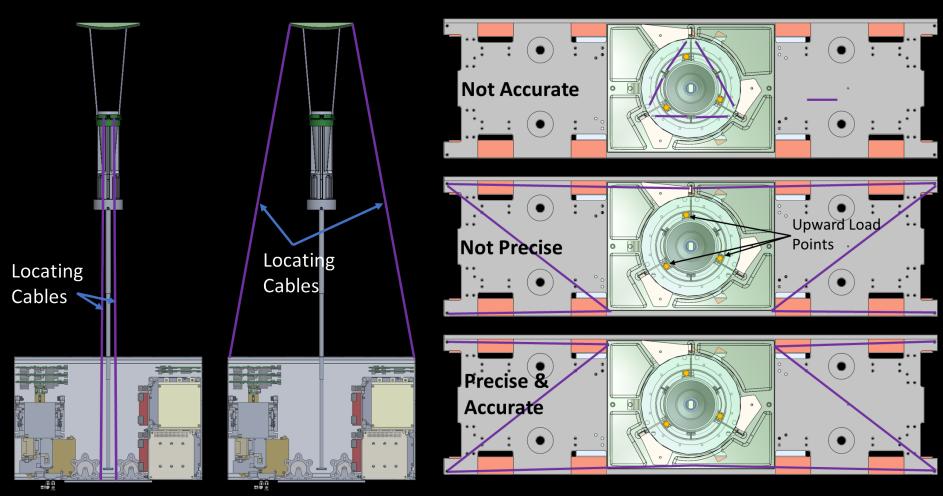
Tape and Feed Connection

Key Component to Separate Deployment from Positioning

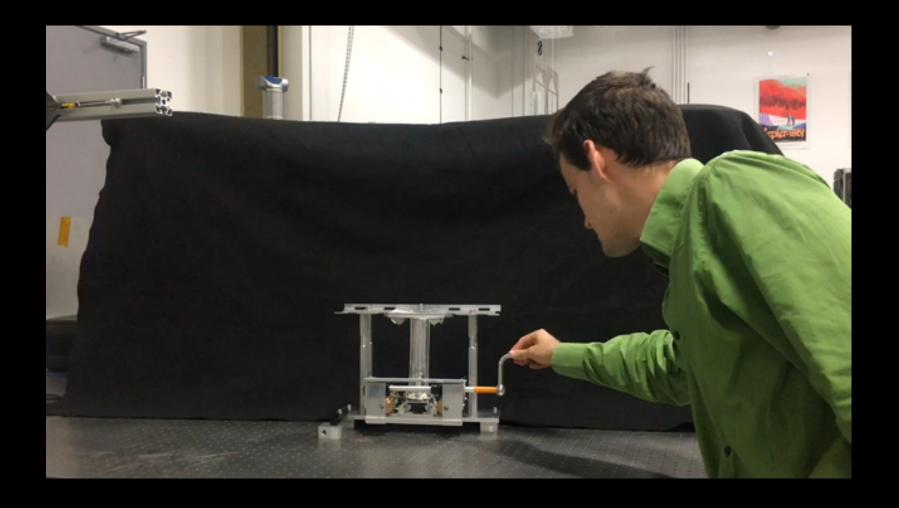


Basic Concept: Cable Hexapod

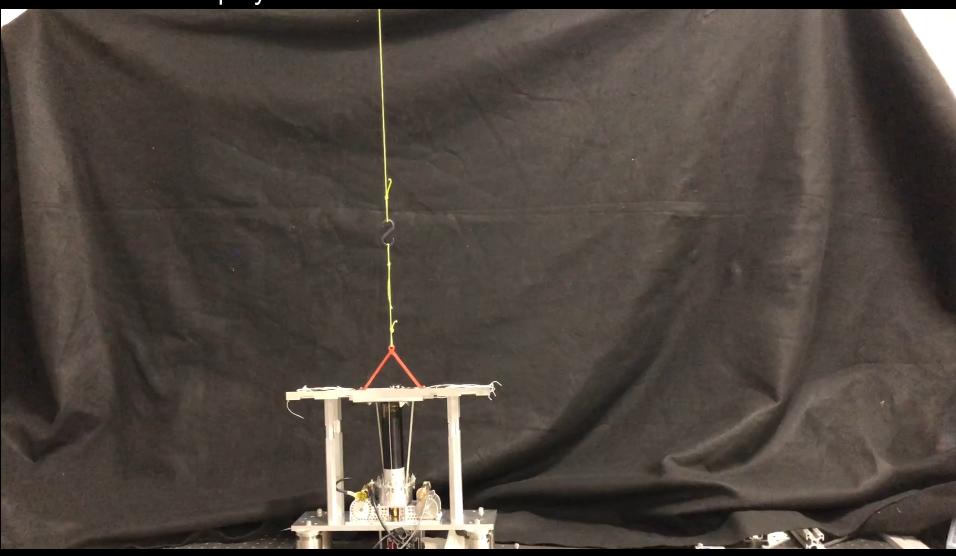
Quartz Cable Placement is Critical



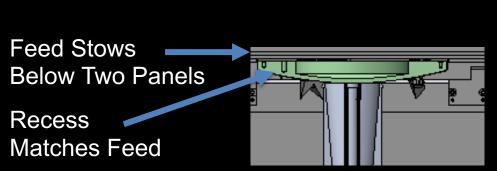
Hand Crank Deployment

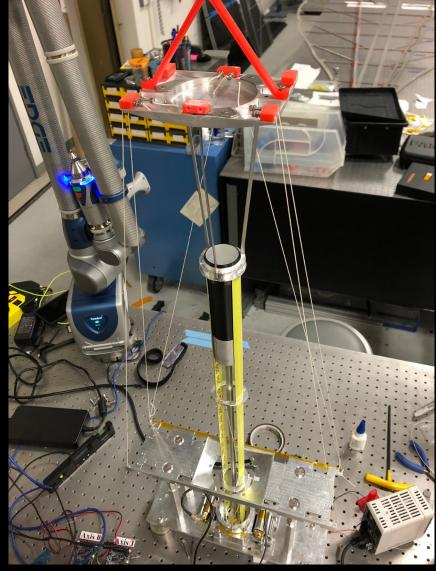


Motorized Deployment



A Closer Look

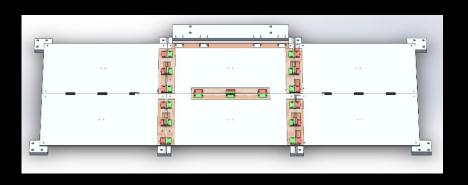




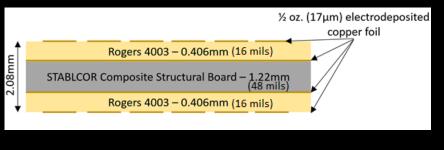
Panel Development

Attaching Panels:

- Panels arrive from vendor
- Panels aligned in bonding fixture
- Hinges are inserted into bonding fixture
- One set of six panels are bonded at a time







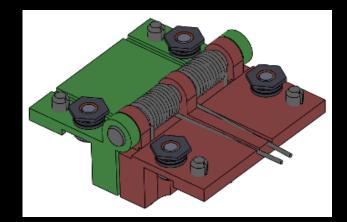
Hinge Development

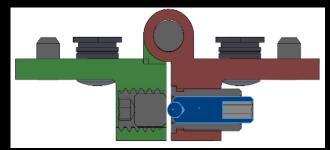
Hinge Mechanism:

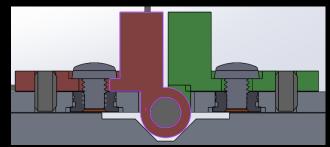
- Right hand/left hand torsion spring deploys hinge while balancing out-of-axis torque.
- Each hinge line (except root), has one positioning hinge with set screw in the middle.
- Ball-tipped fine-thread set screw (200 μm pitch) contacts steel insert

Hinge Attachment Features:

- Interface between panel and hinge body is bonded.
- Located on panel by a set of pinned joints.
- Held flush to panel via screws and inserts





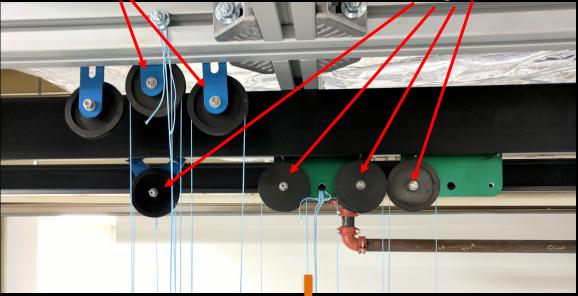


Testbed Panels

Testing Hinge Design and Bonding Process

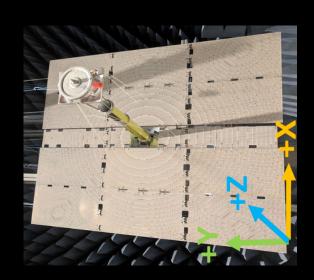
2 pulleys fixed in position

4 pulleys on 3 carts free to move along a track

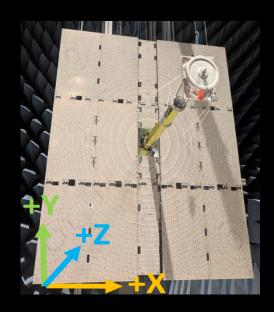


Panels are 3.3 meters below offload system

Deployment Repeatability and RF Testing



For Feed Deployment

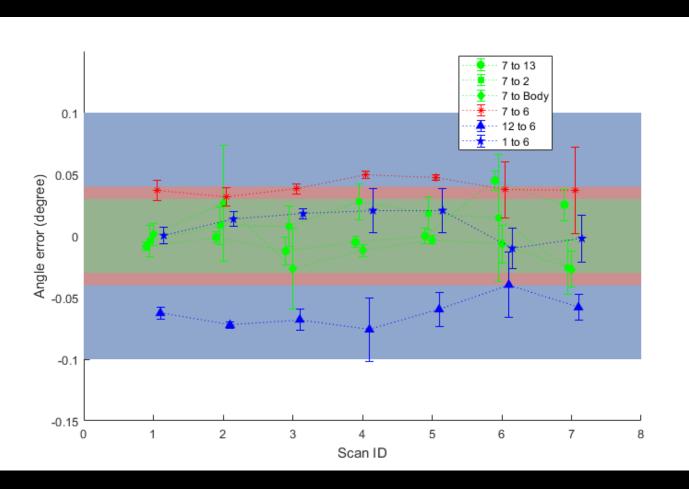


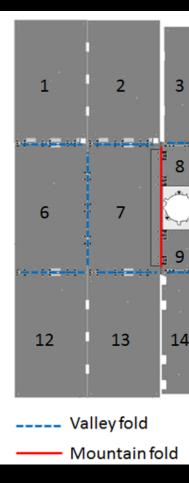
For Panel Deployment



To Measure Accuracy

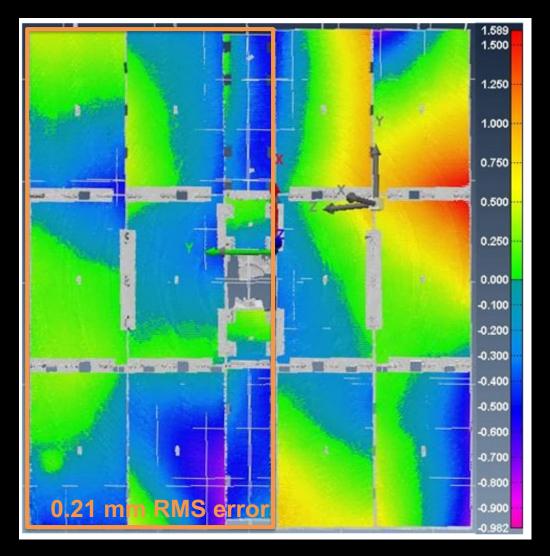
Panel Deployment Repeatability





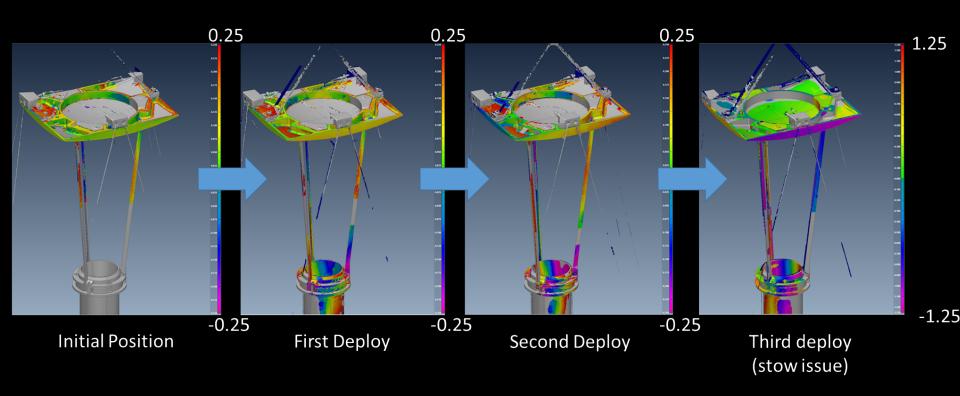
Panel Surface as Test

RMS error of 0.345 mm



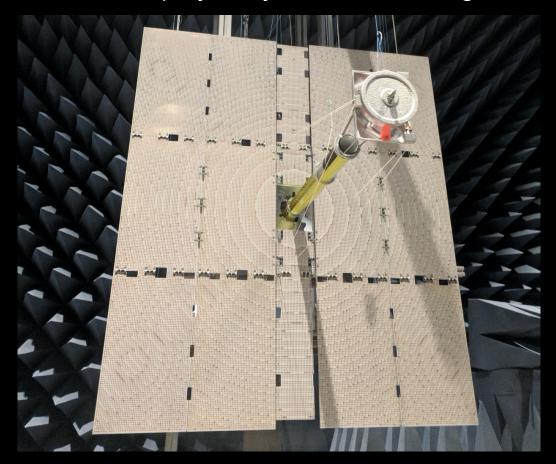
Feed Deployment Repeatability

Repeatability was great until fully secured in last stow



RF Testing

Panels and Feed were deployed by hand in the range



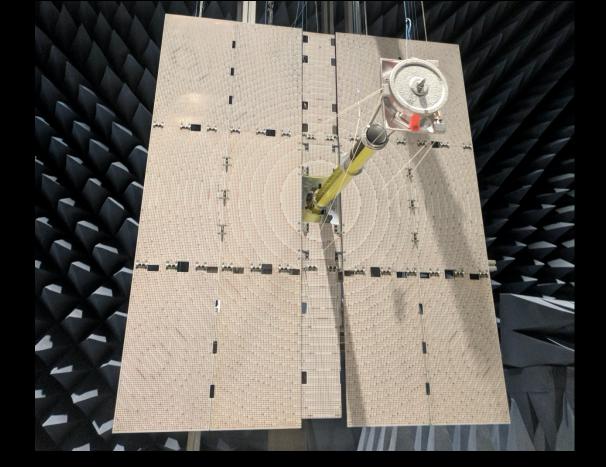
Performance Matched Simulations at 48.0 dBi @ 35.75 Ghz

Future Steps for Panels

- While 0.345 mm RMS error is within target, target value is 0.2 mm RMS error to account of on orbit disturbances.
- To improve:
 - Work with vendor to develop flatter panels
 - Improve bonding process to accommodate for remaining warp in the panels
 - Manufacture hinges with tighter tolerances to improve precision.
 - Current hinges were built to 0.1 mm tolerance.

Future Steps for Feed

- Feed had correct repeatability until fully loaded into the stowed position.
- To improve:
 - Redesign the feed collar to enable greater compliance.
 - Add encoders to the tapes to precisely control position of the tapes, not just the motors.
 - Switch from twisted quartz thread to a unidirectional cable.



Authors:

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